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(303) 825-0920 Fax

February 7, 2017

Mr. Fred Durham, Director West Virginia Department of Environmental Protection Division of Air Quality Charleston, WV 25304

Re: MarkWest Liberty Midstream & Resources L.L.C. Sherwood Gas Plant Application Class II Administrative Amendment

Dear Mr. Durham:

MarkWest Liberty Midstream & Resources L.L.C. (MarkWest) submits the enclosed application for a Class II Administrative Amendment in accordance with the West Virginia Air Pollution Control Act and Title 45 Series 13 (45CSR13) to increase the size of the HMO heaters at cryogenic plants VIII and IX at the Sherwood Gas Plant Doddridge County.

This package contains the required application forms, emissions calculations and supporting documentation for the referenced project. A check in the amount of \$300 for the application fee is included with this submittal. The public notice for the proposed construction has been sent for publication to the *Herald Record*. MarkWest will forward the Affidavit of Publication to your attention once it is received from the publisher.

MarkWest has previously been authorized to build Sherwood I-IX plants along with a deethanizer. MarkWest is not requesting any changes be made to any other existing equipment but will be submitting a full permit application in the future to add equipment requiring a 45CSR13 NSR permit application and to update some current equipment.

If you have any questions or comments, please call me (303) 542-0686 or e-meinsheldon@markwest.com at your earliest convenience.

Sincerely,

Nathan M. Wheldon, P.E.

**Environmental Manager** 

Enclosures (Original + Two Copies)

FEB 09 2017 D
WOEP/DIVOFAIRQUALITY

## MARKWEST LIBERTY MIDSTREAM & RESOURCES, L.L.C.

## SHERWOOD GAS PLANT

45CSR13 Class II Administrative Amendment

# SUBMITTED TO WVDEP DIVISION OF AIR QUALITY FEBRUARY 2017



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#### INTRODUCTION

MarkWest Liberty Midstream & Resources L.L.C. requests authorization to make an expansion to the Sherwood Gas Plant (R13-2914), by applying for a Class II Administrative Amendment in accordance with the West Virginia Air Pollution Control Act and Title 45 Series 13 (45CSR13).

#### **Project Description**

This administrative amendment seeks to increase the capacity of the HMO heater that is shared between plants VIII and IX. Currently the heater is permitted for a maximum heat release of 6.60 mmbtu/hr. Because the emissions from the heater are less than 6 lbs/hr and 10 tpy year the heater qualifies for a Class II Administrative Amendment. The facility is subject to the NSPS Subpart OOOO requirements for leak detection throughout.

All other equipment from the current Sherwood facility will remain as presently constituted.

#### **Proposed Emissions**

Emissions calculations for the project are presented in Attachment N. When all the equipment is installed this facility will be a Title V facility. All emissions are below the thresholds for Prevention of Significant Deterioration (PSD) analysis. Summaries of the total facility-wide emissions are presented for criteria pollutants and hazardous air pollutants (HAPs). Detailed emission calculations are also included for the new unit.

Note that additional storage tanks may be present on site (i.e., methanol, lube oil, waste oil) but are considered de minimis sources per Table 45-13B and are not addressed further in this application.

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#### **WVDEP APPLICATION FOR NSR PERMIT**

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# MEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION VISION OF AIR QUALITY

601 57<sup>th</sup> Street, SE Charleston, WV 25304 (304) 926-0475 www.dep.wv.gov/dag

# APPLICATION FOR NSR PERMIT AND TITLE V PERMIT REVISION

TITLE V PERMIT REVISION (OPTIONAL)

THI TOP THE GOLD TO THE GOLD T						
PLEASE CHECK ALL THAT APPLY TO NSR (45CSR13) (IF KNOW ☐ CONSTRUCTION ☐ MODIFICATION ☐ RELOCATION ☐ CLASS I ADMINISTRATIVE UPDATE ☐ AFTER-THE-FACT	☐ ADMINISTRA ☐ SIGNIFICANT IF ANY BOX ABO	PLEASE CHECK TYPE OF 45CSR30 (TITLE V) REVISION (IF ANY):  ADMINISTRATIVE AMENDMENT MINOR MODIFICATION SIGNIFICANT MODIFICATION IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS ATTACHMENT S TO THIS APPLICATION				
FOR TITLE V FACILITIES ONLY: Please refer to "Title V Rev (Appendix A, "Title V Permit Revision Flowchart") and abili						
Sectio	n I. General					
<ol> <li>Name of applicant (as registered with the WV Secretary of MarkWest Liberty Midstream &amp; Resources L.L.C.</li> </ol>	f State's Office):	2. Federal Employer ID No. (FEIN): 3 0 0 5 2 8 0 5 9				
Name of facility (if different from above):     Sherwood Gas Plant		4. The applicant is the: ☐ OWNER ☐ OPERATOR ☒ BOTH				
5A. Applicant's mailing address: 1515 Arapahoe St., Tower 1, Suite 1600 Denver, CO 80202-2137  5B. Facility's present physical address: 218 Swisher Lane West Union, WV 26456						
<ul> <li>6. West Virginia Business Registration. Is the applicant a result of the control of the Certificate of Incorporation change amendments or other Business Registration Certificate of Authority/Authority or other Business Certificate as Attachment</li> </ul>	n/Organization/Limi ficate as Attachmen hority of L.L.C./Reg	ited Partnership (one page) including any name int A.				
7. If applicant is a subsidiary corporation, please provide the r	name of parent corpo	oration:				
<ul> <li>8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site</i>? ✓ YES ☐ NO</li> <li>If YES, please explain: Applicant has purchased this property.</li> <li>If NO, you are not eligible for a permit for this source.</li> </ul>						
9. Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.):  Natural gas processing plant  10. North American Industry Classification System (NAICS) code for the facility:						
11A. DAQ Plant ID No. (for existing facilities only): 11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (for existing facilities only): R13-2914						
All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.						

12A.					
<ul> <li>For Modifications, Administrative present location of the facility from the</li> </ul>	Updates or Ter the nearest state	emporary permits at an existing facility, e road;	, please provide directions to the		
1	ermits, please p	provide directions to the proposed new s	site location from the nearest state		
From Smithburg: Take US-50		.8 miles.			
Turn right at Co. Route 50/35					
<ul> <li>Take the 1<sup>st</sup> right onto Blackli</li> <li>Site will be 0.5 miles west of</li> </ul>		te 15/Sherwood-Greenbrier Rd and co	ontinue 0.4 miles.		
Office will be 0.5 fillies west of	Co Route 15.				
12.B. New site address (if applicable):		12C. Nearest city or town:	12D. County:		
218 Swisher Lane, West Union	ı, WV 26456	Smithburg	Doddridge		
12.E. UTM Northing (KM): 4346.885		12F. UTM Easting (KM): <b>526.921</b>	12G. UTM Zone: 17S		
13. Briefly describe the proposed change Increase the heater size of the H-8712					
14A. Provide the date of anticipated insta	allation or chang	(4)			
June 2017 for the HMO Heater	allation or Grang	e:	14B. Date of anticipated Start-Up if a permit is granted:		
If this is an After-The-Fact permit age change did happen:	pplication, provic	de the date upon which the proposed	June 2017		
14C. Provide a Schedule of the planned I application as Attachment C (if mor	Installation of/C	change to and Start-Up of each of the is involved).	units proposed in this permit		
15. Provide maximum projected <b>Operatir</b> Hours Per Day <b>24</b> Days	ng Schedule of Per Week 7	activity/activities outlined in this applica Weeks Per Year 52	ition:		
16. Is demolition or physical renovation a	it an existing fac	ility involved? YES NO			
17. Risk Management Plans. If this facili			e subject due to proposed		
		o), submit your Risk Management Plan			
18. Regulatory Discussion. List all Fede	eral and State ai	r pollution control regulations that you b	pelieve are applicable to the		
4		ole requirements is also included in Atta			
(Title V Permit Revision Information). D	Discuss applicab	ility and proposed demonstration(s) of o	compliance (if known). Provide this		
information as Attachment D.					
Section II Ada	-1:4:1 -44-	-1			
		chments and supporting do			
19. Include a check payable to WVDEP – 45CSR13).	Division of Air Q	uality with the appropriate application	fee (per 45CSR22 and		
20. Include a Table of Contents as the fil	rst page of your	application package.			
21. Provide a <b>Plot Plan</b> , e.g. scaled map( source(s) is or is to be located as <b>Att</b> a	(s) and/or sketch a <b>chment E (</b> Ref	ı(es) showing the location of the propert er to <i>Plot Plan Guidance</i> ).	ty on which the stationary		
<ul> <li>Indicate the location of the nearest occu</li> </ul>	upied structure (	e.g. church, school, business, residenc	e).		
<ol> <li>Provide a Detailed Process Flow Dia device as Attachment F.</li> </ol>	agram(s) showin	ng each proposed or modified emissions	s unit, emission point and control		
23. Provide a Process Description as At	ttachment G.				
		changes made to the facility since the			
All of the required forms and additional info	rmation can be fo	ound under the Permitting Section of DAC	2's website, or requested by phone.		
24. Provide Material Safety Data Sheets			as Attachment H.		
For chemical processes, provide a MSD					
25. Fill out the Emission Units Table and					
26. Fill out the Emission Points Data Summary Sheet (Table 1 and Table 2) and provide it as Attachment J.					

27. Fill out the	27. Fill out the Fugitive Emissions Data Summary Sheet and provide it as Attachment K.						
28. Check all a	pplicable <b>Emissions Unit</b> I	Data Sheets listed below:					
☐ Bulk Liquid 1	Fransfer Operations	☐ Haul Road Emissions		Quarry			
☐ Chemical Pr	ocesses	☐ Hot Mix Asphalt Plant		Solid Materials Sizing, Handling and Storage			
☐ Concrete Ba	tch Plant	☐ Incinerator	-	cilities			
	d Steel Foundry	☐ Indirect Heat Exchange	er Ll	Storage Tanks			
	ssion Unit, specify: Natural						
		ta Sheet(s) as Attachmen					
29. Check all a	pplicable Air Pollution Cor	ntrol Device Sheets listed I	below:				
Absorption S	•	☐ Baghouse		☐ Flare			
☐ Adsorption S	ystems	☐ Condenser		☐ Mechanical Collector			
Afterburner		☐ Electrostatic Preci	•				
				ce Sheet(s) as Attachment M.			
30. Provide all s items 28 thr	Supporting Emissions Ca ough 31.	Iculations as Attachment	N, or atta	ch the calculations directly to the forms listed in			
testing plans	, Recordkeeping, Reportii s in order to demonstrate co Provide this information as	ompliance with the propose	ach propo d emissio	osed monitoring, recordkeeping, reporting and ns limits and operating parameters in this permit			
measures.	Additionally, the DAQ may ı	ne practically enforceable w not be able to accept all me I develop such plans and in	asures pr	not the applicant chooses to propose such coposed by the applicant. If none of these plans m in the permit.			
32. Public Notic	ce. At the time that the app	olication is submitted, place	a Class	Legal Advertisement in a newspaper of general			
circulation in	the area where the source	is or will be located (See 4	5CSR§13	-8.3 through 45CSR§13-8.5 and Example Legal			
Advertisem	ent for details). Please sub	mit the Affidavit of Public	ation as	Attachment P immediately upon receipt.			
33. Business C	onfidentiality Claims. Dod ☐ YES	es this application include c  NO	onfidentia	al information (per 45CSR31)?			
segment clai	ify each segment of information including	 ation on each page that is s	31-4.1. an	as confidential and provide justification for each d in accordance with the DAQ's "Precautionary ctions as Attachment Q.			
		tion III. Certification					
34. Authority/Do	elegation of Authority. Or able Authority Form below	nly required when someone v:	other tha	n the responsible official signs the application.			
☐ Authority of Co	orporation or Other Busines	s Entity	☐ Author	ity of Partnership			
☐ Authority of G	overnmental Agency	İ	☐ Author	ity of Limited Partnership			
Submit completed	d and signed Authority For	m as Attachment R.					
All of the required	forms and additional inform	nation can be found under the	e Permittir	ng Section of DAQ's website, or requested by phone.			
35A. <b>Certificatio</b> 2.28) or Authorize	35A. <b>Certification of Information.</b> To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.						
Certification of 7	ruth, Accuracy, and Com	pleteness					
I, the undersigned Responsible Official / Authorized Representative, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.							

Compliance Certification  Except for requirements identified in the Title V that, based on information and belief formed a compliance with all applicable requirements.  SIGNATURE	V Application for fiter reasonable was blue ink)	e inquiry, all air contaminant s	chieved, I, the undersigned hereby certify sources identified in this application are in DATE:  (Please use blue ink)	
35B. Printed name of signee: Leanne Meyer			35C. Title: Vice President EH&S	
35D. E-mail: Imeyer@markwest.com	36E. Phone:	(303) 925-9299	36F. FAX: <b>303-290-8769</b>	
36A. Printed name of contact person (if different	nt from above)	: Nathan Wheldon	36B. Title: Environmental Manager	
36C. E-mail: nwheldon@markwest.com	36D. Phone:	303-542-0686	36E. FAX: <b>303-825-0920</b>	
PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:  Attachment A: Business Certificate  Attachment B: Map(s)  Attachment C: Installation and Start Up Schedule  Attachment M: Air Pollution Control Device Sheet(s)  Attachment B: Regulatory Discussion  Attachment B: Plot Plan  Attachment B: Plot Plan  Attachment C: Detailed Process Flow Diagram(s)  Attachment F: Detailed Process Flow Diagram(s)  Attachment B: Material Safety Data Sheets (MSDS)  Attachment B: Material Safety Data Sheets (MSDS)  Attachment B: Emission Units Table  Attachment B: Emission Points Data Summary Sheet  Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, and address listed on the first page of this application. Please DO NOT fax permit applications.				
FOR AGENCY USE ONLY – IF THIS IS A TITLE V.  Forward 1 copy of the application to the Title  For Title V Administrative Amendments:  NSR permit writer should notify Title V.  For Title V Minor Modifications:  Title V permit writer should send approunce of NSR permit writer should notify Title V.  For Title V Significant Modifications processed.  NSR permit writer should notify a Title.  Public notice should reference both 45.  EPA has 45 day review period of a draft.	V Permitting Go permit writer of permit writer of d in parallel with V permit writer CSR13 and Titl	of draft permit, tion to EPA and affected states of draft permit. h NSR Permit revision: of draft permit,	s within 5 days of receipt,	

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

#### APPLICATION CHECKLIST

A complete application is demonstrated when all of the information required below is properly prepared, completed and attached. The items listed below are required information which must be submitted with a 45CSR13 permit application. Any submittal will be considered incomplete if the required information is not included. The applicant must submit a complete application in order to receive a 45CSR13 permit. Class I legal advertisement published in a newspaper certified to accept legal V advertisements and original affidavit submitted. \$1,000 application fee for construction, modification, relocation or temporary permit; \$1,000 application fee for being subject to NSPS. Additional application V \$1,000 NSPS \$5,000 Major Modification \$2,500 NESHAP \$10,000 Major Construction \$2,500 45CSR27 Pollutant V Original and three (3) copies of the application. File organization – application pages are numbered and in correct order, V application is bound in some way, etc. V Confidential Business Information is properly identified. V General application forms signed by a responsible official. Authority form – required if application is signed by someone other than a responsible official - one of the following: Authority of Corporation if application is not signed by the President or CEO; Authority of Partnership if application is not signed by a general partner or proprietor; Authority of Limited Partnership if application is not signed by general partner or proprietor; or Authority of Governmental Agency if application is not signed by

	principal elected officer or ranking elected official.
V	Copy of current Business Registration Certificate.
V	Process description, including equipment and emission point identification numbers.
V	Process flow diagram, including equipment and emission point identification numbers.
V	Plot plan, including equipment and emission point identification numbers.
V	Area map with directions and location marked.
	Applicable technical forms completed and submitted:
V	<ul> <li>Emission Point Data Summary Sheets</li> <li>Emission Unit Data sheets</li> <li>Air Pollution Control Device Sheets</li> <li>Equipment List Form</li> </ul>
V	Emission calculations – emission factors, references, source identification numbers, etc.

#### ATTACHMENT C: INSTALLATION/START-UP SCHEDULE

MarkWest Liberty Midstream & Resources intends to commence earthmoving and construction activities for the proposed Sherwood Gas Plant in Winter 2017

The final dates of installation and start-up of the proposed equipment are contingent upon the permit issuance and other factors. The currently planned starting dates for the hot oil heater is in June 2017.

#### ATTACHMENT D: REGULATORY DISCUSSION

MarkWest Liberty Midstream & Resources L.L.C. has reviewed the regulatory provisions and offers the following discussion regarding applicability to the proposed construction.

#### **STATE IMPLEMENTATION PLAN (SIP):**

This application does not involve a stationary source to be located in a non-attainment area subject to a SIP.

#### FEDERAL IMPLEMENTATION PLAN:

No Federal Implementation Plan is in effect where this stationary source is proposed.

#### 45 CSR 4 – OBJECTIONABLE ODORS:

Normal operations of the facility are not expected to generate objectionable odors.

45 CSR 13 - PERMITS FOR CONSTRUCTION, MODIFICATION, RELOCATION AND OPERATION OF STATIONARY SOURCES OF AIR POLLUTANTS, NOTIFICATION REQUIREMENTS, ADMINISTRATIVE UPDATES, TEMPORARY PERMITS, GENERAL PERMITS, AND PROCEDURES FOR EVALUATION:

Potential emissions associated with the proposed project are greater than the minor source construction permit thresholds of 6 pounds per hour (pph) AND 10 tons per year (tpy) of any regulated air pollutant OR 144 pounds per day (ppd) of any regulated air pollutant OR 2 pph OR 5 tpy of aggregated hazardous air pollutants (HAP) OR 45 CSR 27 toxic air pollutant (TAP) (10% increase if above BAT triggers or increase to Best Available Technology (BAT) triggers) OR subject to applicable Standard or Rule.

#### 45 CSR 14 – PREVENTION OF SIGNIFICANT DETERIORATION (PSD):

The proposed facility will not be a major source subject to the provisions of the PSD rule.

#### 45 CSR 19 – NONATTAINMENT NEW SOURCE REVIEW:

The proposed facility will not be located in a non-attainment area.

#### 45 CSR 22 - AIR QUALITY MANAGEMENT FEE PROGRAM:

The facility will be required to maintain a valid Certificate to Operate on the premises.

#### 45 CSR 28 - EMISSIONS TRADING AND BANKING:

The applicant for the facility does not voluntarily choose to participate in an emission reduction credit trading program.

#### 45 CSR 30 - REQUIREMENTS FOR OPERATING PERMITS:

Emissions from the facility will not exceed major source thresholds; therefore, this rule does not apply.

#### 45 CSR 30-2.6.1 – EMISSIONS CAP:

This facility will not be subject to any emissions caps as provided by this provision.

#### 45 CSR 33 - ACID RAIN:

The facility will not be a source subject to the provision of the Acid Rain program.

#### **FEDERAL**

#### **SECTION 112(d) MACT STANDARDS:**

The facility will not be a major source of hazardous air pollutants and is not subject to the MACT provisions.

#### **SECTION 112(g) CASE-BY-CASE MACT:**

The facility will not be a major source of hazardous air pollutants and is not subject to the MACT provisions.

#### **SECTION 112 (i) EARLY REDUCTION OF HAP:**

The facility will not be a major source of hazardous air pollutants and is not subject to this provision.

#### SECTION 112(r) RISK MANAGEMENT PLAN (RMP):

It is anticipated that the facility will maintain hazardous substances in excess of 10,000 pounds and thus will be subject to this provision.

#### **SECTION 129 STANDARDS/REQUIREMENTS:**

Operation of this facility will not involve solid waste combustion or incineration; therefore, this standard does not apply.

#### SECTION 183 (e) CONSUMER/COMMERCIAL PRODUCT REQUIREMENTS:

Operation of this facility will not involve the manufacture or sale of consumer or commercial products and will not be subject to this regulatory provision.

#### **SECTION 183 (f) TANK VESSEL REQUIREMENTS:**

The facility will not employ marine tank vessels; therefore, this provision does not apply.

#### STRATOSPHERIC OZONE (TITLE VI):

This facility will not use Class I ozone-depleting substances (ODS) including chlorofluorocarbons (CFC) and Class II ODS, which are hydrochlorofluorocarbons (HCFC), so this provision does not apply.

## 40 CFR PART 60 SUBPART JJJJ - STANDARDS OF PERFORMANCE FOR STATIONARY SPARK IGNITION INTERNAL COMBUSTION ENGINES:

The existing natural gas-fired compressor engines are stationary spark ignition internal combustion engines manufactured after July 1, 2007 and are subject to this subpart.

## 40 CFR PART 60 SUBPART OOOO — STANDARDS OF PERFORMANCE FOR CRUDE OIL AND NATURAL GAS PRODUCTION, TRANSMISSION, AND DISTRIBUTION:

This subpart establishes emission standards and compliance schedules for the control of VOC emissions from affected facilities that commence construction, modification or reconstruction after August 23, 2011. As a natural gas processing plant constructed after the applicable date, the facility will be subject to requirements under this rule, as will the previously constructed plant. Storage tanks at the site will not be subject to this subpart because the emissions are less than 6 tpy per tank. Pneumatic controllers at the proposed facility will be air-driven devices to comply with the rule.

# 40 CFR PART 63 SUBPART ZZZZ - NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR POLLUTANTS FOR SOURCE CATEGORIES FROM STATIONARY RECIPROCATING INTERNAL COMBUSTION ENGINES:

The facility will be a minor (area) source of hazardous air pollutants (HAP). The proposed natural gas-fired engines are stationary reciprocating internal combustion engines (RICE) and will commence construction after the June 12, 2006 effective date for new stationary RICE at area sources and are therefore subject to this subpart. The engines will meet requirements by compliance with Subpart JJJJ. No further requirements apply for these engines under this subpart.

#### 40 CFR PART 64 - COMPLIANCE ASSURANCE MONITORING:

The facility will is a major source but it not required to obtain a Part 70 or Part 71 permit, and therefore will not be an affected facility under this provision.

#### **ATTACHMENT G: PROCESS DESCRIPTION**

High pressure natural gas enters the cryogenic plants and passes through a molecular sieve to remove excess water in the gas stream. The gas then enters the cryogenic plant, which lowers the temperature of the gas in order to separate ethane and heavier hydrocarbons (Y-grade) from methane gas. After this refrigeration the gas is ready to go to market and passes through outlet compression prior to entering the downstream pipeline to a distribution pipeline operated by a separate entity. Liquids removed from the gas stream will pass through the deethanization unit to separate ethane as a purity product from the remainder of the natural gas liquid stream. Purity ethane is distributed by pipeline. Natural gas liquids are sent to pressurized storage tanks prior to transfer via pipeline to a fractionation facility.

**ATTACHMENT I: EMISSION UNITS TABLE** 

#### Attachment I

#### **Emission Units Table**

## (includes all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status)

Emission Unit ID <sup>1</sup>	Emission Point ID <sup>2</sup>	Emission Unit Description	Year Installed/ Modified	Design Capacity	Type <sup>3</sup> and Date of Change	Control Device 4
CM-1001	CM-1001	Caterpillar G3616 LE Engine	2012	4,735-hp	Existing	Oxid. Cat.
CM-1002	CM-1002	Caterpillar G3616 LE Engine	2012	4,735-hp	Existing	Oxid. Cat.
CM-2001	CM-2001	Caterpillar G3608 LE Engine	2012	2,370 – hp	Existing	Oxid. Cat.
H-711	H-711	Mole Sieve Regeneration Heater	2012	7.86 MMbtu/hr	Existing	None
H-771	H-771	Hot Oil Heater	2012	28.25 MMbtu/hr	Existing	None
DH-001	DH-001	TEG Dehydration Unit	2012	120 MMscfd	Existing	Flare
RB-001	RB-001	Dehydration Unit Reboiler	2012	2 MMbtu/hr	Existing	None
FL-991	FL-991	Emergency Flare	2012	68,600 scf/min	Existing	N/A
FUG-001	FUG-001	Fugitive Leaks	2012-2014	N/A	Existing	None
TNK-001	TNK-001	Storage Tank Flashing Emissions	2012	N/A	Existing	VRU
H-2711	H-2711	Mole Sieve Regeneration Heater	2013	7.86 MMbtu/hr	Existing	None
H-3711	H-3711	Mole Sieve Regeneration Heater	2013	7.86 MMbtu/hr	Existing	None
H-4711	H-4711	Mole Sieve Regeneration Heater	2014	18.00 MMbtu/hr	Existing	None
H-5711	H-5711	Mole Sieve Regeneration Heater	2014	18.00 MMbtu/hr	Existing	None
H-6711	H-6711	Mole Sieve Regeneration Heater	2015	18.00 MMbtu/hr	Existing	None
H-4712	H-4712	Hot Oil Heater	2014	6.60 MMbtu/hr	Existing	None
H-6712	H-6712	Hot Oil Heater	2015	6.60 MMbtu/hr	Existing	None
H-742	H-742	Stabilization Heater	2014	2.28 MMbtu/hr	Existing	None
H-7711	H-7711	Mole Sieve Regeneration Heater	2015	18.00 MMbtu/hr	Existing	None
H-8711	H-8711	Mole Sieve Regeneration Heater		18.00 MMbtu/hr	Existing	None
H-9711	H-9711	Mole Sieve Regeneration Heater	2016	18.00 MMbtu/hr	Existing	None
H-8712	H-8712	Hot Oil Heater	1 1	7.20 MMbtu/hr	Modified	None

H-2742	H-2742	Stabilization Heater	2015	2.28 MMbtu/hr	Existing	None
H-3742	H-3742	Stabilization Heater	2015	2.28 MMbtu/hr	Existing	None
D1-H-782	D1-H-782	DeEthanizer HMO Heater	2015	113.36 MMbtu/hr	Existing	None
D1-H-741	D1-H-741	DeEthanizer Regen Heater	2015	12.23 MMbtu/hr	Existing	None
H-751	H-751	Stabilization Heater II	2017	6.35 MMbtu/hr	Existing	None

<sup>&</sup>lt;sup>1</sup> For Emission Units (or <u>Sources</u>) use the following numbering system:1S, 2S, 3S,... or other appropriate designation.

<sup>2</sup> For <u>E</u>mission Points use the following numbering system:1E, 2E, 3E, ... or other appropriate designation.

<sup>3</sup> New, modification, removal

<sup>4</sup> For <u>C</u>ontrol Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

### ATTACHMENT J: EMISSION POINTS DATA SUMMARY SHEET

	Emission Concentration (ppmv or mg/m <sup>4</sup> )			ı
	Emission Est. Form or Method Phase Used 6 (At exit conditions, Solid, Liquid or Or Gas/Vapor)		O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42 )
			Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	
	Maximum Potential Controlled Emissions <sup>5</sup>		22.86 6.40 7.32 0.01 1.55 0.09 0.07 0.01 1.83 0.39 0.06	22.86 6.40 7.32 0.01 1.55 0.09 0.07 0.01 1.83 0.09 0.00
	May Con Emis	lb/hr	5.22 1.46 1.67 <0.01 0.35 0.02 0.03 0.02 <0.01 0.02 0.09 0.09	5.22 1.46 1.67 <0.01 0.35 0.02 0.03 0.02 0.02 <0.01 0.09 0.09
	mum ntial trolled ions <sup>4</sup>	ton/yr	22.86 125.73 28.80 0.01 1.55 0.09 1.30 0.80 0.07 0.01 18.29 0.03 0.03	22.86 125.73 28.80 0.01 1.55 0.09 1.30 0.07 0.01 18.29 0.06
ata	Maxim Poten ncontr missic		5.22 28.71 6.58 <0.01 0.35 0.02 0.02 0.02 <0.01 4.18 0.09	5.22 28.71 6.58 6.001 0.03 0.03 0.03 0.02 4.08 0.09 0.09
Table 1: Emissions Data	All Regulated Pollutants - Chemical Name/CAS³ (Speciate VOCs & HAPS)		NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> Acetaldehyde Acrolein Benzene Ethylbenzene Ethylbenzene Kormaldehyde Methanol	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> Acetaldehyde Acrolein Benzene Ethylbenzene Ethylbenzene Toluene Yormaldehyde
Fable 1	me for on Unit nical es only)	Max (hr/yr)	N/A	N/A
	Vent Time for Emission Unit (chemical processes only)	Short Term²	N/A	N/A
	llution Device match n Units Plot Plan)	Device Type	Oxid. Cat.	Oxid. Cat.
	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)	ID No.	N/A	N/A
	n Unit ted h This nt natch natch or Units	Source	Same	Same
	Emission Unit Vented Through This Point (Must match Emission Units		Same	Same
	Emission Point Type		Vert St Rain CP	Vert St Rain CP
	Emission Point ID No. (Must match Emission Units Table & Plot Plan)		CM-1001	CM-1002

			:		
	1	,	,		,
O (Manufacturer Data/AP-42 )	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	GLYCalc	24-¶A	Zh-4A
Gas/Vapor	Gas/Vapor	'ioqsV\zator	Gas /	Gas/Vapor	Gas/Vapor
11.44 3.20 6.41 0.01 0.69 0.35 0.03 <0.01 0.69 0.17 0.03	1.03 2.07 0.17 0.06 0.23 0.02	3.71 7.42 0.61 0.21 0.84 0.07	0.18 0.52 0.24 0.53	0.78 0.66 0.04 0.02 0.06 <0.01	0.48 0.40 0.03 0.03 0.04 <0.01
2.61 0.73 1.46 -0.01 0.16 0.01 0.03 0.01 0.04 0.04 0.01 <0.01	0.24 0.47 0.04 0.01 0.05 <0.01 0.01	0.85 1.70 0.14 0.05 0.05 0.02	0.04 0.12 0.06 0.12	0.18 0.01 0.01 <0.01 <0.01 <0.01	0.11 0.09 0.01 0.01 0.01 <0.01
11.44 62.93 25.17 0.01 0.69 0.01 0.57 0.03 <0.03 0.03 0.03	1.03 2.07 0.17 0.06 0.23 0.02	3.71 7.42 0.61 0.21 0.84 0.07	0.18 0.52 0.24 0.53	0.78 0.66 0.04 0.02 0.06 <0.01	0.48 0.40 0.03 0.03 0.04 <0.01
2.61 14.37 5.75 <0.01 0.01 0.03 0.03 0.04 0.04 0.01 <0.01	0.24 0.47 0.04 0.01 0.05 <0.01	0.85 1.70 0.14 0.05 0.02 0.02	0.04 0.12 0.06 0.12	0.18 0.01 0.01 0.01 0.01 0.01	0.11 0.09 0.01 0.01 0.01 <0.01
NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> Acetaldehyde Acrolein Benzene Ethylbenzene Formaldehyde Toluene Xylenes	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	Benzene Toluene Xylenes n-Hexane	NOx CO YOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>to</sub> PM Total SO <sub>2</sub>
N/A	N/A	N/A	N/A	N/A	A/A
. V	N/A	N/A	N/A	N/A	N/A
Oxid.	None	None	Flare	None	None
N/A	N/A	N/A	N/A	N/A	N/A
Same	Same	Same	Same	Same	Same
Same	Same	Same	Same	Same	Same
Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St	Vert St	Vert St Rain CP
CM-2001	H-711	H-771	DH-001	RB-001	FL-991

1	•			R		
HAZAZ B <sup>nu</sup>	EPA Protocol for Equipment Leak Emission Estimates	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)
ToqsV\zapor	TogsV\zspor	Gas/Vapor	Gas/Vapor	Gas/Vapor	Gas/Vapor	Gas/Vapor
9.58	38.21	1.03 2.07 0.17 0.06 0.23 0.02	1.03 2.07 0.17 0.06 0.23 0.02	3.15 3.15 1.50 0.13 1.02 0.04	3.15 3.15 1.50 0.13 1.02 0.04	3.15 3.15 1.50 0.13 1.02 0.04
2.19	8.72	0.24 0.47 0.04 0.01 0.05 <0.01 0.01	0.24 0.04 0.01 0.05 0.05 0.01 0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01
479.09	38.21	1.03 2.07 0.17 0.06 0.23 0.02 0.02	1.03 2.07 0.17 0.06 0.23 0.02	3.15 3.15 1.50 0.13 1.02 0.04	3.15 3.15 1.50 0.13 0.04 0.04	3.15 3.15 1.50 0.13 1.02 0.04 0.04
109.38	8.72 0.10	0.24 0.04 0.01 0.05 <0.01 0.05	0.24 0.04 0.01 0.05 <0.01 0.05	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01
VOC	VOC HAP	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PMio PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PMto PM Total SO <sub>2</sub>	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane
N/A	N/A	N/A	N/A	N/A	N/A	N/A
N/A	N/A	N/A	Z/A	N/A	N/A	N/A
VRU	None	None	None	None	None	None
N/A	N/A	N/A	N/A	Z/A	N/A	N/A
Same	Same	Same	Same	Same	Same	Same
Same	Same	Same	Same	Same	Same	Ѕате
Fugitives	Fugitives	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP
TNK-001	FUG-001	H-2711	H-3711	H-4711	H-5711	H-6711

·					
O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42 )	O (Manufacturer Data/AP-42 )
Gas/Vapor	Gas/Vapor	Togs/Vapor	ToqsV\2ssO	Togs/Vapor	roqsV\zstO
1.16 1.16 0.55 0.38 0.02 <0.02	1.16 1.16 0.55 0.38 0.02 <0.01	0.96 0.81 0.05 0.07 0.07 <0.01	3.15 3.15 1.50 0.13 1.02 0.04	3.15 3.15 1.50 0.13 1.02 0.04	3.15 3.15 1.50 0.13 1.02 0.04 0.01
0.26 0.26 0.12 0.09 <0.01 <0.01	0.26 0.26 0.12 0.09 <0.01 <0.01	0.22 0.18 0.01 0.02 0.02 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01
1.16 1.16 0.55 0.38 0.02 <0.01	1.16 1.16 0.55 0.38 0.02 <0.01	0.96 0.81 0.05 0.07 <0.01 <0.01	3.15 3.15 1.50 0.13 1.02 0.04 0.01	3.15 3.15 1.50 0.13 1.02 0.04	3.15 3.15 1.50 0.13 1.02 0.04
0.26 0.26 0.12 0.09 0.09 <0.01	0.26 0.26 0.12 0.09 0.09 <0.01	0.22 0.18 0.01 0.02 0.02 <0.01 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01	0.72 0.72 0.34 0.03 0.23 <0.01
NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub>	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PMIU PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PMio PM Total SO <sub>2</sub>	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane
N/A	N/A	N/A	V/A	N/A	N/A
N/A	N/A		N/A	N/A	N/A
None	None	None	None	None	None
N/A	Z/A	N/A	N/A	. N/A	N/A
Same	Same	Same	Same	Same	Same
Same	Same	Same	Same	Same	Same
Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP
H-4712	H-6712	H-742	H-7711	H-8711	H-9711

1970) (Manufacturer ( St-9A/staCl	Teruracturer (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42.)	O (Manufacturer Data/AP-42)	O (Manufacturer Data/AP-42)
Gas/Vapor	Gas/Vapor	Gas/Vapor	Gas/Vapor	Gas/Vapor	Gas/Vapor
1.26 1.26 0.60 0.41 0.02 <0.02	0.96 0.81 0.05 0.07 0.07 <0.01 <0.01	0.96 0.81 0.05 0.07 0.07 <0.01	14.90 19.86 2.48 3.43 3.43 0.27	2.14 2.20 1.02 0.70 0.70 0.03	1.11 1.11 0.53 0.36 0.36 0.02 0.05
0.29 0.14 0.09 0.09 <0.01 <0.01	0.22 0.18 0.01 0.02 <0.01 <0.01	0.22 0.18 0.01 0.02 0.02 <0.01	3.40 4.53 0.57 0.78 0.06 0.06	0.49 0.50 0.23 0.16 0.16 <0.01	0.25 0.25 0.12 0.08 0.08 <0.01 0.01
1.26 1.26 0.60 0.41 0.02 <0.01	0.96 0.81 0.05 0.07 0.07 <0.01	0.96 0.81 0.05 0.07 <0.07 <0.01 <0.01	14.90 19.86 2.48 3.43 3.43 0.27 0.27	2.14 2.20 1.02 0.70 0.70 0.03	1.11 1.11 0.53 0.36 0.02 0.02
0.29 0.29 0.14 0.09 0.09 <0.01	0.22 0.18 0.01 0.02 0.02 <0.01 <0.01	0.22 0.18 0.01 0.02 0.02 <0.01 <0.01	3.40 4.53 0.57 0.78 0.06 0.06	0.49 0.50 0.23 0.16 0.16 <0.01	0.25 0.25 0.12 0.08 0.08 <0.01
NOX CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub>	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub>	NOx CO VOC PMio PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane	NOx CO VOC PM <sub>10</sub> PM Total SO <sub>2</sub> n-Hexane
N/A	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	K/Z	N/A	N/A	N/A
N/A	N/A	N/A	N/A	N/A	N/A
Моле	None	None	None	None	None
N/A	N/A	N/A	Z/A	NA	N/A
Same	Same	Same	Same	Same	Same
Same	Same	Same	Same	Ѕаше	Same
Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP	Vert St Rain CP
H-8712	H-2742	H-3742	D1-H-782	D1-H-741	H-751

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all verted emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emissions.

1 Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

2 Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed

to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases (including CO<sub>2</sub> and methane), etc. DO NOT LIST H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.

Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20

<sup>5</sup> Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

6 Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

7 Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of ppmv (See 45CSR10). use units of ppmv (See 45CSR10).

# WVDEP-DAQ Revision

# Attachment J EMISSION POINTS DATA SUMMARY SHEET

	es (km)	Easting	526.921	526.921	526.921	526.921	526.921	526.921	526 921	526.921	526 924	526.921	526.921	526.921	526.921	526.921	526 921	526.921	526.921
	UTM Coordinates (km)	Northing	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346,885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885
	evation (ft)	Stack Height <sup>2</sup> (Release height of emissions above ground level)	45 (est.)	45 (est.)	45 (est.)	15 (est.)	15 (est.)	Unknown	Unknown	195.0	N/A	N/A	15 (est.)	15 (est.)	24	24	24	15 (est)	15 (est)
er Data	Emission Point Elevation (ft)	Ground Level (Height above mean sea level)	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235
Release Parameter Data		Velocity (fps)	302.7	302.7	151.8	0.4	Unknown	Unknown	Unknown	141.4	N/A	N/A	0.4	0.4	0.27	0.27	0.27	Unknown	Unknown
Table 2: Rele	Exit Gas	Volumetric Flow <sup>1</sup> (acfm) at operating conditions	32,100	32,100	16,098	115	Unknown	149 scfm	Unknown	135,011 scfm	N/A	N/A	115	115	79.6 acfm	79.6 acfm	79.6 acfm	Unknown	Unknown
		Temp. (°F)	856	856	857	550	550	212	Unknown	Unknown	Ambient	Ambient	550	550	530	530	530	550	550
	Inner	(#.)	1.5	1.5	1.5	2.5	Unknown	Unknown	Unknown	4.5	N/A	N/A	2.5	2.5	2.5	2.5	2.5	2.5	2.5
	Emission Point ID	(Must match Emission Units Table)	CM-1001	CM-1002	CM-2001	H-711	H-771	DH-001	RB-001	FL-991	TNK-001	FUG-001	H-2711	H-3711	H-4711	H-5711	H-6711	H-4712	H-6712

	es (km)	Easting	526.921	526.921	526.921	526.921	526.921	526.921	526.921	526.921	526.921	
	UTM Coordinates (km)	Northing	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	4346.885	
	evation (ft)	Stack Height <sup>2</sup> (Release height of emissions above ground level)	15 (est)	24	24	24	15 (est)	15 (est)	15 (est)	80	20	h emission source.
er Data	Emission Point Elevation (ft)	Ground Level (Height above mean sea level)	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	1,235	not yet determined; site UTM coordinates provided for each emission source.
Table 2: Release Parameter Data		Velocity (fps)	Unknown	0.27	0.27	0.27	Unknown	Unknown	Unknown	9.90	40.9	d; site UTM coordi
	Exit Gas	Volumetric Flow <sup>1</sup> (acfm) <i>at operating conditions</i>	Unknown	79.6 acfm	79.6 acfm	79.6 acfm	Unknown	Unknown	Unknown	26,242	7,714	nt locations not yet determine
		Temp.	550	530	530	530	550	550	550	260	550	Note: Final equipment locations
	Inner	(ft.)	2.5	2.5	2.5	2.5	2.5	2.5	2.5	7.5	2.0	No
	Emission Point ID	Mo. (Must match Emission Units Table)	H-742	H-7711	H-8711	H-9711	H-8712	H-2724	H-3742	D1-H-782	D1-H-741	

<sup>1</sup>Give at operating conditions. Include inerts.
<sup>2</sup> Release height of emissions above ground level.

#### **ATTACHMENT L: EMISSION UNIT DATA SHEETS**

**EUDS - General: Heaters** 

# Attachment L EMISSIONS UNIT DATA SHEET GENERAL

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on Equipment List Form): H-8712

recentification Number (as assigned on Equipment List Form). H-8/12
Name or type and model of proposed affected source:
Sherwood VIII and IX Hot Oil Heater, 7.20 mmBtu/hr
<ol><li>On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.</li></ol>
3. Name(s) and maximum amount of proposed process material(s) charged per hour:
Emissions provided in Question 8. Unit will operate a maximum of 8,760 hours per year.
4. Name(s) and maximum amount of proposed material(s) produced per hour:
Emissions provided in Question 8.
<ol><li>Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:</li></ol>
Emissions from the combustion of natural gas.

\* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

(a) Type and amount in	,	fuel(s) to be t	ourned:							
Natural gas is used for fuel (estimated maximum of 60.8 million standard cubic feet per year with fuel higher heating value of 1,037 Btu/scf)										
(b) Chemical analysis of sulfur and ash:	f proposed fuel(s),	excluding c	oal, including	maximum percent						
	MI									
Sulfur and ash are insignific	cant.									
(c) Theoretical combustion	on air requirement (A	ACF/unit of fu	el):							
Unknown @		°F and		psia.						
(d) Percent excess air:										
(e) Type and BTU/hr of b	urners and all other	firing equipm	ent planned to	be used:						
Zeeco Inc/GLSF 7 free Jet,	7.20 mmBtu/hr	5.								
(f) If coal is proposed as the coal as it will be fire	a source of fuel, ided:	lentify supplie	er and seams	and give sizing of						
Not applicable										
(g) Proposed maximum de	esign heat input:	7.	20	× 10 <sup>6</sup> BTU/hr.						
7. Projected operating sched	ule:		<u> </u>							
Hours/Day 24	Days/Week	7	Weeks/Year	52						

8.	. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:								
@	60	°F and		14.5 psia					
a.	NO <sub>X</sub>	0.29	lb/hr	grains/ACF					
b.	SO <sub>2</sub>	<0.01	lb/hr	grains/ACF					
C.	СО	0.29	lb/hr	grains/ACF					
d.	PM <sub>10</sub>	0.09	lb/hr	grains/ACF					
e.	Hydrocarbons		lb/hr	grains/ACF					
f.	VOCs	0.14	lb/hr	grains/ACF					
g.	Pb		lb/hr	grains/ACF					
h.	Specify other(s)		1						
	Total HAPs	0.013	lb/hr	grains/ACF					
	Note: Speciated HAPs are presented in attachment J.		lb/hr	grains/ACF					
			lb/hr	grains/ACF					
			lb/hr	grains/ACF					

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

<sup>(2)</sup> Complete the Emission Points Data Sheet.

	ing, and reporting in order to demonstrate parameters. Please propose testing in order to
MONITORING	RECORDKEEPING
None proposed	Record operating hours
1	
REPORTING	TESTING
As required	Not applicable
% %,	
MONITORING. PLEASE LIST AND DESCRIBE THE PROPOSED TO BE MONITORED IN ORDER TO DEMOTHIS PROCESS EQUIPMENT OPERATION/AIR POLLUT PECOPPING. PLEASE DESCRIBE THE PROPOSED THE PROP	ONSTRATE COMPLIANCE WITH THE OPERATION OF TION CONTROL DEVICE.
<b>RECORDKEEPING.</b> PLEASE DESCRIBE THE PROTHE MONITORING.	JPOSED RECORDREEPING THAT WILL ACCOMPANT
<b>REPORTING.</b> PLEASE DESCRIBE THE PRORECORDKEEPING.	POSED FREQUENCY OF REPORTING OF THE
<b>TESTING.</b> PLEASE DESCRIBE ANY PROPOS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.	SED EMISSIONS TESTING FOR THIS PROCESS
10. Describe all operating ranges and mainten maintain warranty	ance procedures required by Manufacturer to
To be determined upon delivery	

#### ATTACHMENT N: SUPPORTING EMISSIONS CALCULATIONS

#### **EXAMPLE CALCULATIONS**

g/hp-hr Emission Factors:

Emission Factor (g/hp-hr) \* Engine Rating (hp) \* 1 lb/453.6 g = lb/hr

lb/mmBtu Emission Factors:

Emission Factor (lb/mmBtu) \* Engine Rating (hp) \* Fuel Use (Btu/hp-hr) \* 1 mmBtu/1000000 Btu = lb/hr

**lb/mmscf Emission Factors:** 

Emission Factor (lb/mmscf) \* Heater Rating (mmBtu/hr) \* 1/Fuel Heating Value (Btu/scf) = lb/hr

Tons per Year (TPY) Conversion:

lb/hr \* Hours/Year \* 1 ton/2000 lb = TPY

#### MarkWest Liberty Midstream & Resources L.L.C. Sherwood Gas Plant

#### Summary of Facility-Wide Potential Emissions

Criteria Pollutant Potential Emissia

Process/Facility			Potential E	missions (lb/hr	<del> </del>	
- Frocess/Facility	NOx	СО	voc	SO <sub>2</sub>	PM <sup>I</sup>	HAPs
Compressor Engine #1 (CM-1001)	5,22	1.46	1.67	0.02	0,35	1.10
Compressor Engine #2 (CM-1002)	5.22	1.46	1.67	0.02	0.35	1.10
Compressor Engine (CM-2001)	2.61	0.73	1.46	0.01	0.16	0.46
Regeneration Heater (H-711)	0.24	0.47	0.038	0.0042	0.05	0.013
Regeneration Heater (H-2711)	0.24	0.47	0.038	0.0042	0.05	0.013
Regeneration Heater (H-3711)	0.24	0.47	0.038	0.0042	0.05	0.013
Regeneration Heater (H-4711)	0.72	0.72	0.342	0.0096	0.23	0.030
Regeneration Heater (H-5711)	0.72	0.72	0.342	0.0096	0.23	0.030
Regeneration Heater (H-6711)	0.72	0.72	0.342	0.0096	0.23	0.030
Regeneration Heater (H-7711)	0.72	0.72	0.342	0.0096	0.23	0.030
Regeneration Heater (H-8711)	0.72	0.72	0.342	0.0096	0.23	0.030
Regeneration Heater (H-9711)	0.72	0.72	0.342	0.0096	0.23	0.030
Hot Oil Heater (H-771)	0.85	1.70	0.138	0.0151	0.19	0.047
Hot Oil Heater (H-4712)	0.26	0.26	0.125	0.0038	0.09	0.012
Hot Oil Heater (H-6712)	0.26	0.26	0.125	0.0038	0.09	0.012
Hot Oil Heater (H-8712)	0.29	0.29	0.137	0.0042	0.09	0.013
Stabilization Heater (H-742)	0.22	0.18	0.012	0.0013	0.02	0.004
Stabilization II Heater (H-2742)	0.22	0.18	0.012	0.0013	0.02	0.004
Stabilization III Heater (H-3742)	0.22	0.18	0.012	0.0013	0.02	0.004
DeEth HMO (D1-H-782)	3.40	4.53	0.567	0.0618	0.78	0.195
DeEth Regen (D1-H-741)	0.49	0.50	0.232	0.0067	0.16	0.021
TEG Dehydration Unit (DH-001)			2.017			0.336
Dehydration Unit Reboiler (RB-001)	0.18	0.15	0.010	0.0011	0.01	0.003
Storage Tanks	-		3.55			0.26
Emergency Flare (FL-991)	0.11	0.10	0.006	0.0007	0.01	_
facility Blowdowns				-		
rugitive Emissions (FUG-001)	-	-	4.331			0.051
ite Wide Emissions (Ib/hr)	24.58	17.74	18.25	0.22	3.90	3.86

## MarkWest Liberty Midstream & Resources L.L.C. Sherwood Gas Plant

#### Summary of Facility-Wide Potential Emissions

Criteria Pollutant Potential Emissions

Process/Facility		Potential Emissions (tpy)								
Frocess/Facility	NOx	со	VOC	SO <sub>2</sub>	PM <sup>1</sup>	HAPs				
Compressor Engine #1 (CM-1001)	22.86	6.40	7.32	0.09	1.55	4.84				
Compressor Engine #2 (CM-1002)	22.86	6.40	7.32	0.09	1.55	4.84				
Compressor Engine (CM-2001)	11.44	3.20	6,41	0.04	0.69	2.02				
Regeneration Heater (H-711)	1.03	2.07	0.17	0.018	0.23	0.058				
Regeneration Heater (H-2711)	1.03	2.07	0.17	0.018	0.23	0.058				
Regeneration Heater (H-3711)	1.03	2.07	0.17	0.018	0.23	0.058				
Regeneration Heater (H-4711)	3.15	3.15	1.50	0.042	1.02	0.132				
Regeneration Heater (H-5711)	3.15	3.15	1.50	0.042	1.02	0.132				
Regeneration Heater (H-6711)	3.15	3.15	1.50	0.042	1.02	0.132				
Regeneration Heater (H-7711)	3.15	3.15	1.50	0.042	1.02	0.132				
Regeneration Heater (H-8711)	3.15	3.15	1.50	0.042	1.02	0.132				
Regeneration Heater (H-9711)	3.15	3.15	1.50	0.042	1.02	0.132				
Hot Oil Heater (H-771)	3.71	7.42	0.605	0.0661	0.84	0.208				
Hot Oil Heater (H-4712)	1.16	1.16	0.549	0.0167	0.38	0.053				
Hot Oil Heater (H-6712)	1,16	1.16	0.55	0.017	0.38	0.053				
Hot Oil Heater (H-8712)	1.26	1,26	0.60	0.018	0.41	0.057				
Stabilization Heater (H-742)	0.96	0.81	0.053	0.0058	0.07	0.018				
Stabilization II Heater (H-2742)	0.96	0.81	0.053	0.0058	0.07	0.018				
Stabilization III Heater (H-3742)	0.96	0.81	0.053	0.0058	0.07	0.018				
DeEth HMO (D1-H-782)	14.90	19.86	2.483	0.2708	3.43	0.852				
DeEth Regen (D1-H-741)	2.14	2,20	1.018	0.0292	0.70	0.092				
TEG Dehydration Unit (DH-001)			8.836	_		1.470				
Dehydration Unit Reboiler (RB-001)	0.78	0.65	0.043	0.0047	0.06	0.015				
Storage Tanks	**		9.58		***	0.92				
Emergency Flare (FL-991)	0.50	0.42	0.028	0.0030	0.04					
Facility Blowdowns	_		1.816			0.087				
Fugitive Emissions (FUG-001)		_	18.97		_	0.222				
Site Wide Emissions (tpy)	107,68	77,68	75.77	0.97	17.08	16.75				

 $^{1}$  PM = PM<sub>10</sub> = PM<sub>2.5</sub>

# MarkWest Liberty Midstream & Resources L.L.C. Sherwood Gas Plant

#### Summary of Facility-Wide Potential Emissions

Hazardous Air Pollutant Potential Emissions

Hazardous Air Pollutant Potential Emissions		I.	IAPs - Potenti	al Emissions (	lb/hr)	
Process/Facility	Benzene	Ethylbenzene	Toluene	Xylenes	n-Hexane	Formaldehyde
Compressor Engine #1 (CM-1001)	1.56E-02	1.41E-03	1.45E-02	6.52E-03	3.93E-02	4.18E-01
Compressor Engine #2 (CM-1002)	1.56E-02	1.41E-03	1.45E-02	6.52E-03	3.93E-02	4.18E-01
Compressor Engine (CM-2001)	6.91E-03	6.24E-04	6.41E-03	2.89E-03	1.74E-02	1.57E-01
Regeneration Heater (H-711)	1.47E-05		2.38E-05	**	1.26E-02	5.24E-04
Regeneration Heater (H-2711)	1.47E-05		2.38E-05	360	1.26E-02	5.24E-04
Regeneration Heater (H-3711)	1.47E-05		2.38E-05		1.26E-02	5.24E-04
Regeneration Heater (H-4711)	3.36E-05	1922	5.44E-05		2.88E-02	1.20E-03
Regeneration Heater (H-5711)	3.36E-05	344	5.44E-05		2.88E-02	1.20E-03
Regeneration Heater (H-6711)	3.36E-05		5.44E-05		2.88E-02	1.20E-03
Regeneration Heater (H-7711)	3.36E-05		5.44E-05		2.88E-02	1.20E-03
Regeneration Heater (H-8711)	3.36E-05	***	5.44E-05	***	2.88E-02	1.20E-03
Regeneration Heater (H-9711)	3.36E-05		5.44E-05	220	2.88E-02	1.20E-03
Hot Oil Heater (H-771)	5.28E-05		8.55E-05		4.52E-02	1.89E-03
Hot Oil Heater (H-4712)	1.34E-05		2.16E-05		1.15E-02	4.77E-04
Hot Oil Heater (H-6712)	1.34E-05		2.16E-05		1.15E-02	4.77E-04
Hot Oil Heater (H-8712)	1.46E-05	_	2.16E-05		1.15E-02	4.77E-04
Stabilization Heater (H-742)	4.62E-06		2.36E-05		1.25E-02	5.21E-04
Stabilization II Heater (H-2742)	4.62E-06		7.48E-06	100	3.96E-03	1.65E-04
Stabilization III Heater (H-3742)	4.62E-06		7.48E-06		3.96E-03	1.65E-04
DeEth HMO (D1-H-782)	2.16E-04	_	3.50E-04		1,85E-01	7.73E-03
DeEth Regen (D1-H-741)	2.33E-05		3.78E-05		2.00E-02	8.34E-04
TEG Dehydration Unit (DH-001)	4.00E-02	***	1.19E-01	5.55E-02	1.21E-01	
Dehydration Unit Reboiler (RB-001)	3.74E-06		6.05E-06		3.20E-03	1.33E-04
Storage Tanks	_	-			2.64E-01	_
Emergency Flare (FL-991)		<b>22</b> ()		**		**
Facility Blowdowns		***	~~	_		
Fugitive Emissions (FUG-001)		**:				-
Site Wide Emissions (lb/hr)	0.08	0.00	0.16	0.07	1.00	1.01

# MarkWest Liberty Midstream & Resources L.L.C. Sherwood Gas Plant

#### Summary of Facility-Wide Potential Emissions

Site Wide Emissions (tpy)

Process/Facility			HAPs - Potent		( 4 /	
	Benzene	Ethylbenzene	Toluene	Xylenes	n-Hexane	Formaldehyde
Compressor Engine #1 (CM-1001)	6.83E-02	6.16E-03	6.33E-02	2.86E-02	1.72E-01	1.83E+00
Compressor Engine #2 (CM-1002)	6.83E-02	6.16E-03	6.33E-02	2.86E-02	1,72E-01	1.83E+00
Compressor Engine (CM-2001)	3.03E-02	2.73E-03	2.81E-02	1.27E-02	7.64E-02	6,87E-01
Regeneration Heater (H-711)	6.43E-05		1.04E-04	**	5.51E-02	2.30E-03
Regeneration Heater (H-2711)	6.43E-05	**	1.04E-04	**	5.51E-02	2.30E-03
Regeneration Heater (H-3711)	6.43E-05	( <del>) ()</del>	1.04E-04	200	5.51E-02	2.30E-03
Regeneration Heater (H-4711)	1.47E-04	3.00	2.38E-04		1.26E-01	5.26E-03
Regeneration Heater (H-5711)	1.47E-04		2.38E-04		1.26E-01	5.26E-03
Regeneration Heater (H-6711)	1.47E-04		2.38E-04	**	1.26E-01	5.26E-03
Regeneration Heater (H-7711)	1.47E-04		2.38E-04	***	1.26E-01	5.26E-03
Regeneration Heater (H-8711)	1.47E-04		2.38E-04	++0	1.26E-01	5.26E-03
Regeneration Heater (H-9711)	2.31E-04	.57%	3.74E-04		1.98E-01	8.26E-03
Hot Oil Heater (H-771)	2.31E-04	22	3.74E-04		1.98E-01	8.26E-03
Hot Oil Heater (H-4712)	5.85E-05		9.48E-05		5.02E-02	2.09E-03
Hot Oil Heater (H-6712)	5.85E-05		9.48E-05		5.02E-02	2.09E-03
Hot Oil Heater (H-8712)	6.39E-05		1.03E-04	15 <del>155</del>	5.47E-02	2.28E-03
Stabilization Heater (H-742)	2.02E-05		3.27E-05	1.77	1.73E-02	7.22E-04
Stabilization II Heater (H-2742)	2.02E-05		3.27E-05	122	1.73E-02	7.22E-04
Stabilization III Heater (H-3742)	2,02E-05		3.27E-05	194	1.73E-02	7.22E-04
DeEth HMO (D1-H-782)	9.48E-04	***	1.53E-03	***	8.12E-01	3.39E-02
DeEth Regen (D1-H-741)	1.02E-04	===	1.66E-04		8.77E-02	3.65E-03
TEG Dehydration Unit (DH-001)	1.75E-01	220	5.21E-01	2.43E-01	5.32E-01	_
Dehydration Unit Reboiler (RB-001)	1.64E-05	223	2.65E-05		1.40E-02	5.85E-04
Storage Tanks				_	9.23E-01	
Emergency Flare (FL-991)						
Facility Blowdowns	-					**
Fugitive Emissions (FUG-001)		_	_		_	

0.34

0.02

0.68

0.31

4.19

4.44

# Hot Oil Heaters (H-8712)

Source Designation:	
Manufacturer:	Zeeco USA, L.L.C.
Year Installed	2014
Fuel Used:	Natural Gas
Higher Heating Value (HHV) (Btu/scf):	1,037
Calculated Heat Release (mmbtu/hr)	5.75
Maximum Heat Input (mmbtu/hr)	7.20
Fuel Consumption (mmscf/hr):	6.94E-03
Potential Annual Hours of Operation (hr/yr):	8,760

## Criteria and Manufacturer Specific Pollutant Emission Rates

Pollutant	Emission Factor (lb/mmbtu) <sup>a,b</sup>	Potential (lb/hr) <sup>c</sup>	Emissions (tons/yr) <sup>d</sup>
$NO_x$	0.04	0.288	1.261
CO	0.04	0.288	1.261
$SO_2$	. 0.0006	0.004	0.018
PM Total	0.013	0.094	0.410
PM Condensable	0.013	0.094	0.410
PM <sub>10</sub> (Filterable)	0.013	0.094	0.410
PM <sub>2.5</sub> (Filterable)	0.013	0.094	0.410
VOC	0.019	0.137	0.599

## Hazardous Air Pollutant (HAP) Potential Emissions

	Emission Factor	Potential Emissions			
Pollutant	(lb/MMscf) <sup>a</sup>	(lb/hr)°	(tons/yr) <sup>d</sup>		
HAPs:					
3-Methylchloranthrene	1.80E-06	1.25E-08	5.47E-08		
7,12-Dimethylbenz(a)anthracene	1.60E-05	1.11E-07	4.87E-07		
Acenaphthene	1.80E-06	1.25E-08	5.47E-08		
Acenaphthylene	1.80E-06	1.25E-08	5.47E-08		
Anthracene	2.40E-06	1.67E-08	7.30E-08		
Benz(a)anthracene	1.80E-06	1.25E-08	5.47E-08		
Benzene	2.10E-03	1.46E-05	6.39E-05		
Benzo(a)pyrene	1.20E-06	8.33E-09	3.65E-08		
Benzo(b)fluoranthene	1.80E-06	1.25E-08	5.47E-08		
Benzo(g,h,i)perylene	1.20E-06	8.33E-09	3.65E-08		
Benzo(k)fluoranthene	1.80E-06	1.25E-08	5.47E-08		
Chrysene	1.80E-06	1.25E-08	5.47E-08		
Dibenzo(a,h) anthracene	1.20E-06	8.33E-09	3.65E-08		
Dichlorobenzene	1.20E-03	8.33E-06	3.65E-05		
Fluoranthene	3.00E-06	2.08E-08	9.12E-08		
Fluorene	2.80E-06	1.94E-08	8.52E-08		
Formaldehyde	7.50E-02	5.21E-04	2.28E-03		
Hexane	1.80E+00	1.25E-02	5.47E-02		
ndo(1,2,3-cd)pyrene	1.80E-06	1.25E-08	5.47E-08		
Phenanthrene	1.70E-05	1.18E-07	5.17E-07		
Pyrene	5.00E-06	3.47E-08	1.52E-07		
Γoluene	3.40E-03	2.36E-05	1.03E-04		
Arsenic	2.00E-04	1.39E-06	6.08E-06		
Beryllium	1.20E-05	8.33E-08	3.65E-07		
Cadmium	1.10E-03	7.64E-06	3.35E-05		
Chromium	1.40E-03	9.72E-06	4.26E-05		
Cobalt	8.40E-05	5.83E-07	2.55E-06		
Lead	5.00E-04	3.47E-06	1.52E-05		
Manganese	3.80E-04	2.64E-06	1.16E-05		
Mercury	2.60E-04	1.81E-06	7.91E-06		
Vickel	2.10E-03	1.46E-05	6.39E-05		
Selenium	2.40E-05	1.67E-07	7.30E-07		
Polycyclic Organic Matter:					
Methylnaphthalene (2-)	2.40E-05	1.67E-07	7.30E-07		
Naphthalene	6.10E-04	4.24E-06	1.86E-05		
otal HAP		1.31E-02	5.74E-02		

<sup>&</sup>lt;sup>a</sup> Emission factors from AP-42 Section 1.4 "Natural Gas Combustion" Tables 1.4-1, 1.4-2, & 1.4-3

<sup>&</sup>lt;sup>b</sup> Nox, CO, PM, and VOC emission factors from vendor guarantee.

<sup>&</sup>lt;sup>c</sup> Emission Rate (lb/hr) = Rated Capacity (MMbtu/hr) × Emission Factor (lb/MMbtu).

 $<sup>^{</sup>d} \ Annual \ Emissions \ (tons/yr)_{Potential} = (lb/hr)_{Emissions} \times (Maximum \ Allowable \ Operating \ Hours, \ 8760 \ hr/yr) \times (1 \ ton/2000 \ lb).$ 

#### ATTACHMENT P: PUBLIC NOTICE

MarkWest Liberty Midstream & Resources L.L.C. has published a public notice in *The Herald Record* newspaper, headquartered in Doddridge County, WV. This paper serves the geographical area surrounding the proposed facility.

The affidavit issued by the paper showing the date of publication and the actual text is attached following the proposed text:

#### **AIR QUALITY PERMIT NOTICE**

Notice of Application

Notice is given that MarkWest Liberty Midstream & Resources L.L.C. has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a Class II Administrative Update for a 6.35 mmbtu/hr stabilization heater at the Sherwood Gas Plant located at 218 Swisher Lane, West Union, WV 26456 in Doddridge County, West Virginia. The latitude and longitude coordinates in decimal degrees are: 39.275987, -80.685308.

The applicant estimates the increased potential to discharge the following Regulated Air Pollutants will be:

Nitrogen Oxides (NOx)	0.10 tons/yr
Carbon Monoxide (CO)	0.10 tons/yr
Volatile Organic Compounds (VOC)	0.05 tons/yr
Particulate Matter (PM)	0.03 tons/yr
Sulfur Dioxide (SO₂)	0.01 tons/yr
Total HAPs	0.04 tons/yr

Startup of operation is planned to begin in June 2017. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57<sup>th</sup> Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

Dated this the 8th day of February, 2017

Denver, CO. 80202-2137

By: MarkWest Liberty Midstream & Resources L.L.C.
Leanne Meyer
VP EH&S
1515 Arapahoe St.
Tower 1, Suite 1600

# **APPLICATION FEE**

Per 45CSR13 a fee of \$300 must I	be submitted with a Class II Administrative Amendment	t.

# **APPENDIX A: SUPPORT DOCUMENTS**

Heater Specification Sheets.

EXTERRAN

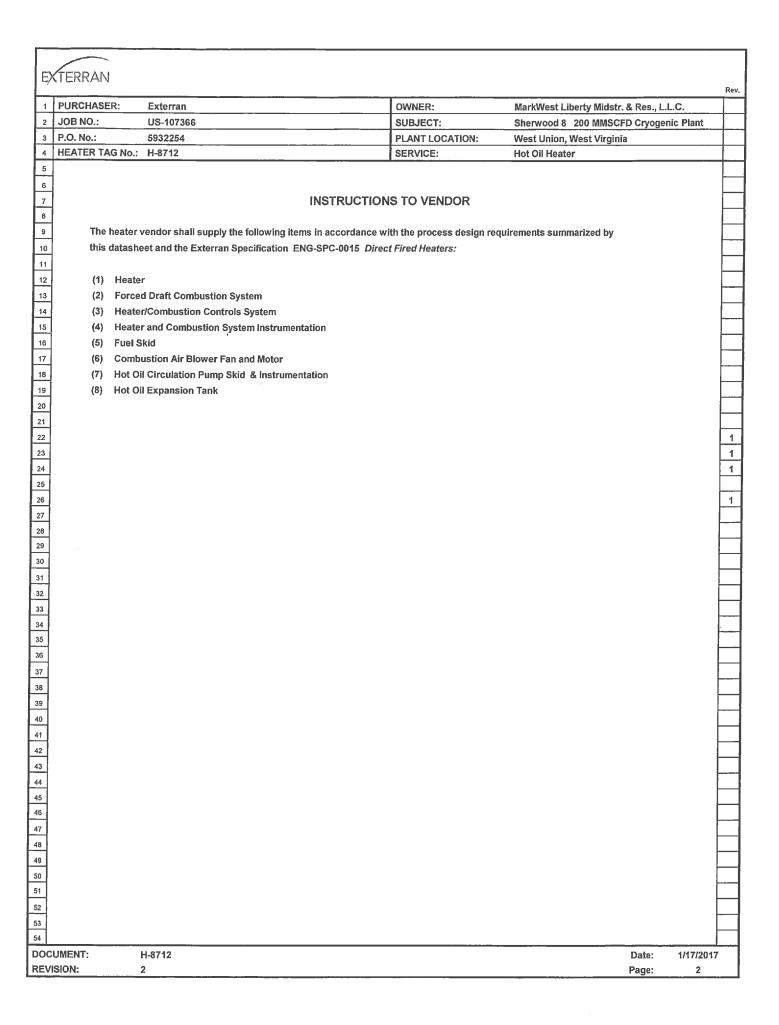
PURCHASER:	Exterran	OWNER:	MarkWest Liberty Midstr. & Res., L.L.C.
JOB NO.:	US-107366	SUBJECT:	Sherwood 8 200 MMSCFD Cryogenic Plant
P.O. No.:	5932254	PLANT LOCATION:	West Union, West Virginia
HEATER TAG No.:	H-8712	MANUFACTURER:	Tulsa Heaters Midstream
SERVICE:	Hot Oil Heater	MANUF. REF. No.:	MJ16-202

## **HEATER DATA SHEET**

Sherwood 8 200 MMSCFD Cryogenic Plant
Hot Oil Heater
H-8712

#### **REVISION HISTORY**

Revision	Date	Description	Revised by
0	1/7/2015	Issued for purchase	DV
1	1/5/2017	Revised process conditions per discussions with Markwest	DV
2	1/17/2017	Revised vendor supplied information	DV



# EXTERRAN.

#### **HEATER DATA SHEET**

Rev PURCHASER: Exterran OWNER: MarkWest Liberty Midstr. & Res., L.L.C. JOB NO .: US-107366 SUBJECT: Sherwood 8 200 MMSCFD Cryogenic Plant P.O. No.: 5932254 PLANT LOCATION: West Union, West Virginia **HEATER TAG No.:** H-8712 SERVICE: Hot Oil Heater 4 PROCESS DESIGN CONDITIONS (Note 1) FLUID 6 THERMINOL 55 **OPERATING CASE** DESIGN Normal 8 ABSORBED DUTY (MMbtu/hr) 1 5.75 5.23 FIRED DUTY 9 (MMbtu/hr) 6.78 6.07 1 10 **INLET CONDITIONS: FLOW RATE** 1 11 (lbs/hr) 117,996 107,797 **OPERATING TEMPERATURE** 12 (°F) 270 270 13 **OPERATING PRESSURE** 95.0 95.0 (psig) DENSITY (lbs/ft3) 14 49.70 49.70 15 **MOLECULAR WEIGHT** 320.00 320.00 SPECIFIC HEAT 16 (btu/lb-°F) 0.550 0.550 THERMAL CONDUCTIVITY (btu/hr-ft-°F) 0.0667 0.0667 VISCOSITY (cP 18 1.6520 1.6520 19 **OUTLET CONDITIONS:** 20 **FLOW RATE** (lbs/hr) 117,996 107,797 1 1 21 **OPERATING TEMPERATURE** 355 (°F) 355 22 **OPERATING PRESSURE** 1 78.0 80.0 (psig) 1 DENSITY (lbs/ft3) 23 47.60 47.60 1 24 **MOLECULAR WEIGHT** 320.00 320.00 1 25 SPECIFIC HEAT (btu/lb-°F) 0.590 0.590 26 THERMAL CONDUCTIVITY (btu/hr-ft-°F) 0.0635 0.0635 1 27 VISCOSITY (cP) 0.9190 0.9190 1 28 PRESSURE DROP (Allow.) (psi) 30.0 29 PRESSURE DROP (Calc.) (psi) 17 15 1 (hr-ft2-°F/btu) **FOULING FACTOR** 0.002 30 ----> FLUID BULK VELOCITY 31 (ft/s) 9 1 10 **FLUID MASS VELOCITY** (lbs/s-ft2) 1 32 477 436 33 AVG. RAD. SECT. FLUX DENSITY (btu/hr-ft<sup>2</sup>) 1 12,900 11,880 (btu/hr-ft2) 34 MAX. RAD. SECT. FLUX DENSITY 20,000 18,400 1 35 MAX. FILM TEMPERATURE (°F) 442 441 1 MAX. TUBE METAL TEMPERATURE 1 36 (°F) 503 37 **EXCESS AIR** (%) 15.0% RADIATION LOSSES (% of H.R.) (LHV) 1 38 1.5% 1.5% 39 **EFFICIENCY (Calc.)** (LHV) 84.8% 85.9% 1 40 **EFFICIENCY (Guar.)** (LHV) 1 79.8% 79.8% 41 FLUE GAS TEMPERATURE LEAVING: 1 42 RADIANT SECTION (°F) 1,524 1.476 43 1 **CONVECTION SECTION** (°F) 586 547 44 **FLUE GAS QUANTITY** (lbs/hr) 6,609 5,931 1 45 DRAFT/PRESSURE AT ARCH (in w.c.) +1 46 DRAFT/PRESSURE AT BURNER (in w.c.) +6 **HEATER COIL DESIGN REQUIREMENTS** 47 48 DESIGN PRESS. / TEMP. (psig / °F) 150 550 49 **CODE REQUIREMENTS** ASME Section VIII Division 1 50 ASME STAMP / NATIONAL BOARD No. 51 **RADIOGRAPHY** Per Code or 100% of 10% of all pressure welds (whichever is greater) NOTES: 52 53 To be provided by the heater vendor. 54 The heater vendors shall base its heater design on the above Standard Plant Design conditions. (1) DOCUMENT: H-8712 Date: 1/17/2017 REVISION: 2 Page: 3

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1	PURCHASER: Exterran			OWNER:		MarkV	Vest Liberty Midstr	& Pac 1	l C	7
2	JOB NO.: US-107366			SUBJECT:	, , , , , , , , , , , , , , , , , , , ,				+	
3	P.O. No.: 5932254			PLANT LOCATION: West Union, West Virginia			ino i idire	+-		
4	HEATER TAG No.: H-8712			SERVICE: Hot Oil I					+	
5		FUEL CHAF	RACT		(Note 1)	1101.01	Treater			+
6		FUEL GAS 1		EL GAS 2	1		1			+-
7	COMPOSITION	I DEE GAO I	- 10	LL OAO Z						+-
8	Methane (Mole %)	99.33		80.22						+
9	Ethane (Mole %)			15.26						+
10	Propane (Mole %)			2.39				+		+-
11	Butane (Mole %)	0.02		0.17				<del>                                     </del>	<del></del>	+
12	Pentane (Mole %)			0.17						+
13	(							-		+
14	(11010-737	0.00		1.10				-		+
		0.22		1.49				+		
15	Carbon Dioxide (Mole %) Water (Mole %)	0.02		0.47						+
16	Water (Mole %)	400.00					· · · · · · · · · · · · · · · · · · ·	-		+-
17	FIELLING	100.00		100.00						+
18	FUEL LHV (btu/scf)	910.1		,037.4						╀
19	MOLECULAR WEIGHT	16.14		19.25						┼
20	TEMPERATURE (°F)	100		100						—
21	PRESSURE (Available) (psig)	150		150						
22	PRESSURE (Required) (psig)	30		30						
23										
24	REQUIRED EMISSIONS	(Notes 1 & 2)								
25	NO <sub>x</sub> (lbs/MMbtu)	0.04								
26	CO (lbs/MMbtu)	0.04								
27	UHC (lbs/MMbtu)	0.007								
28	VOC (lbs/MMbtu)	0.019								
29	SPM10 (lbs/MMbtu)	0.013								
30		COMBUSTION	SYST	EM INFOR	MATION					
31	COMBUSTION CONTROLS MANUF.	DAIGLE AUTOMATION	V, Inc.				37			
32	FUEL SKID MANUF.	DAIGLE AUTOMATION	V, Inc.							
33	BURNER MANUF. / BURNER MODEL	ZEECO, Inc. / GLSF 7	Free Je	et						
34	BURNER QUANTITY	ONE (1)								
35	COMBUSTION SYSTEM	FORCED DRAFT								
36		SITE DA	\TA/	UTILITIES						
37	ELEVATION A.S.L. (ft)	0 - 7000 (d	lesign	basis)						
18	ELEVATION A.S.L. (ft)	1300 (p	lant si	te)						П
9	TEMPERATURE (min/avg/max) (°F)	-20/60/100								
0	WIND LOAD	ASCE 7-05, 100 MPH,	EC:C, (	OC:III, WIF:1.1	15, TF:1.0					
1	SEISMIC ZONE	ASCE 7-05, Ss:0.5, S1:	0.15, S	C:D, OC:III, S	UG:II, SIF:1.2	5				
2	HAZARDOUS AREA CLASSIFICATION	Class 1, Division II, Gr	oup C,	D, Temp. Cla	ss T3					П
$\neg$		480V / 3PH / 60Hz & 12								$\square$
4 1		Supplied By Others (N			ndor)				-	
5 I				rm / max)						
6 I	NSTRUMENT AIR TEMPERATURE (°F)			rm / max)			-			М
7 N	IOTES:									$\sqcap$
8	* To be provided by the heater vendor.									$\square$
9	(1) The above specified fuel compositions defi	ine the upper and lowe	r limits	of the fuels	expected. The	e heater	/burner vendors			$\Box$
0	base their design and emissions on the abo									$\Box$
1	(2) The emissions guarantees shall applicable					) <u>.</u>				$\Box$
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1	PURCHASER; Exterran	OWN	 ER:	MarkWest Liberty Midstr. & Res., L.L.C.	Rev.
2	JOB NO.: US-107366	SUBJ		Sherwood 8 200 MMSCFD Cryogenic Plant	$\top$
3	P.O. No.: 5932254	PLAN	T LOCATION:	West Union, West Virginia	$\top$
4	HEATER TAG No.: H-8712	SERV	ICE:	Hot Oil Heater	
5		ADDITIONAL NO	OTES		
6	SURFACE PREPARATION AND PAINT:				
7	See Exterran Specification ENG-SPC-0015	Direct Fired Heaters			$\top$
8					
9					
10	COMBUSTION AIR BLOWER / MOTOR:				
11	Blower / Motor Type	Direct Drive			
12	Blower Motor HP	5			2
13	Blower Motor RPM	3600			
14	Blower Motor Requirements	Premium Efficiency,	TEFC, NEMA Des	ign, VFD Compliant, Insulation F,	
15		Service Factor 1.15 v	vith understandin	g that SF =1.0 if the motor is VFD controlled.	
16		Class I, Division 2, G	roup C, D, Tempe	rature Class T3 (stamped on the nameplate)	_
17	Blower Motor Power Requirements	480V / 3PH / 60H			
18					$\perp$
19	HOT OIL CIRCULATION PUMP & EXPANSION TAN	( SKID:			
20	Max. Press. Drop Across Skid	5 psi			-
21	Circulation Pumps & Motors		·		_
22	Tag No.	P-8712A & P-8712B			_
23	Number of Pumps	Two (one operating a	t 100% and the o	ther as spare)	-
24	Pump Manufacturer	Dean or Equivalent			-
25	Capacity	296 GPM @ 223 feet	TDH		1
26	Minimum Flow	54 GPM			1
27	NPSHr NPSHr	8.7 ft			1
28	Shutoff Pressure / Head	93 psi / 274 feet			2
29	Туре	Centrifugal, Centerlin		ADIDIO	
30	Shaft Seal Type	Mechanical Seal / Fin			+
31		Vendor to note that the	ere is no water o	coling available	1
32	Hot Oil Pump Motor HP	25			1
33	Hot Oil Pump Motor RPM	3600	TEO NEW David	WED Compliant Insulation E	-
34	Blower Motor Requirements		EFC, NEWA Desi	gn, VFD Compliant, Insulation F,	
35		Service Factor 1.15	oun C D Tomper	rature Class T3 (stamped on the nameplate)	+
$\neg$	Hot Oil Dumm Mater Device Populisamenta	480V / 3PH / 60H	oup c, D, Temper	ature class 13 (stamped on the nameplate)	+
37	Hot Oil Pump Motor Power Requirements	480V / 3PH / 60H			+
38	Evenneign Tank				
39 40	Expansion Tank Tag No.	V-8712			+
$\neg$	Capacity / Size	1800 Gallons / 48" O.	D v 18' S/S v 0 3	75" W T	
41	Code Requirements	ASME Section VIII Div			$\top$
43	ASME Stamp / National Board No.	Yes / Yes			$\vdash$
44	Design Pressure & Temperature	50 psig / Full Vacuum	@ 500°F		
45	MDMT	-20°F @ 50 psig / Full			
46	***************************************	@ 45 poig i t uii			+
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2	JOB NO.:	US-107366		SUBJECT:	Sherwood 8 200 MMSCFD Cryogenic Plant	+	
3	P.O. No.:	5932254		PLANT LOCATION:	West Union, West Virginia		
4	HEATER TAG No.:	H-8712	1001710	SERVICE:	Hot Oil Heater		
5			ADDITIO	NAL NOTES			
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